.5

10

15

20

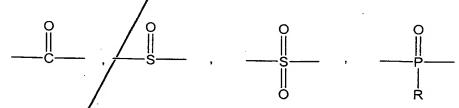
What is claimed is:

- 1. A method of attaching a biological molecule having at least one reactive amino, thiol or hydroxyl group to a solid support having at least one available amino group, the method comprising the steps of:
- (a) reacting the available amino group on the solid support with an activating compound, the activating compound having the structure:

$$L_1 - X - L_2$$

wherein L_1 and L_2 are leaving groups, and X is a moiety capable of nucleophilic substitution so that the reaction results in L_1 being displaced by the available amino group on the solid support to form an activated support; and

- (b) reacting the biological molecule with the activated support, thereby displacing L₂ and attaching the biological molecule to the solid support.
- 2. The method of claim 1 wherein L_1 and L_2 are independently selected from the group consisting of halogen, imidazole, triazole, pyrrole, pyrazole, thiazole, tetrazole and O-Aryl-R, and wherein R is selected from the group consisting of halogen, nitro, cyano, and alkoxy moiety
- 3. The method of claim 2 wherein X is selected from the group consisting of:



wherein R is selected from the group consisting of alkyl, aryl, and OR¹ having no greater than about 18 carbon atoms, and

wherein R¹ is selected from the group consisting of alkyl and aryl having no greater than about 18 carbon atoms.

25



10

15

20

25

- 4. The method of claim 1 wherein the activating compound is 1,2,4-carbonyl di'triazole.
- 5 The method of claim 1 wherein step (b) comprises depositing between about 5 to about 25 nanoliters of the biological molecule in the circular spot having a diameter of between about 10 microns to about 500 microns at one or more sites on the activated support.
 - 6. The method of claim 5 wherein the step of depositing comprises printing onto the activated solid support.
 - 7. The method of claim 5 wherein in step b, the reaction occurs in a humid chamber.
 - 8. The method of claim 6, wherein in step b, the reaction occurs in a humid chamber.
 - 9. The method of claim 1 wherein step (a) occurs in an organic solution.
 - 10. The method of claim 9 wherein step (a) occurs in the presence of a tertiary organic base.
 - 11. The method of claim 10 wherein step (b) occurs in an aqueous solution.
 - 12. A method of attaching a biological molecule having at least one reactive amino, thiol or hydroxyl group to a solid support having at least one available amino group, the method comprising the steps of:
 - (a) reacting the available amino group on the solid support with an activating compound, the activating compound having the structure:

30

5

10

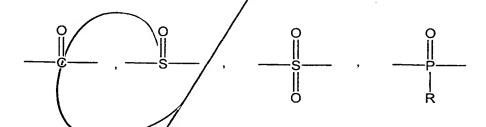
15

20

$L_1 - X - L_2$

wherein L_1 and L_2 are identical leaving groups, and X is capable of nucleophilic substitution so that the reaction results in L_1 being displaced by the available amino group on the solid support to form an activated support; and

- (b) reacting the biological molecule with the activated support, thereby displacing L_2 and attaching the biological molecule to the solid support.
- 13. The method of claim 12 wherein L_1 and L_2 are selected from the group consisting of halogen, imidazole, triazole, pyrrole pyrazole, thiazole, tetrazole and O-Aryl-R, and wherein R is selected from the group consisting of halogen, nitro, cyano, and alkoxy moiety.
- 14. The method of claim 13 wherein X is selected from the group consisting of:



wherein R is selected/from the group consisting of alkyl, aryl, and OR¹ having no greater than about 18 carbon atoms, and

wherein R¹ is selected from the group consisting of alkyl and aryl having no greater than about 18 carbon atoms.

The method of claim 12 wherein the activating compound is 1,2,4-carbonyl di triazole.

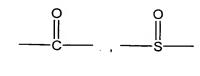
16. A solid-support attached to a biological molecule having the formula:

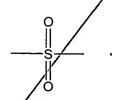
k:\jed\apps\2058-181

2058-181

5

wherein X is selected from the group consisting of:







10

15

ioossaca loskoi

wherein R is selected from the group consisting of alkyl, aryl, and OR¹ having no greater than about 18 carbon atoms,

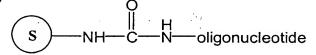
wherein R¹ is selected from the group consisting of alkyl and aryl having no greater than about 18 carbon atoms;

and

wherein X_1 is selected from the group consisting of NH, oxygen, and sulfur,

wherein B is the biological molecule.

17. A solid-support of claim 16 having the formula:



20

18. The method of claim 1 comprising the step of washing from the solid support non-bound compounds after step (a) and before step (b).

25.50b

19. A method of attaching an organic molecule to a solid support, the method comprising the steps of:

k:\jed\apps\2058-181



- (a) activating the solid support; and
- (b) reacting the organic molecule with the activated support in a humid chamber, having a humidity of at least 60 percent relative humidity.